

# FINISHED FILTER ROD DESCRIPTIVE

STOCKTON STREET  
BASIC LIGHTS KS MENTHOL SP  
BRAND CODE-6260 (STD)

EFFECTIVE DATE: 03/26/90  
STANDARD PRODUCTION

MACHINE TYPE	:	KDF-2	
FILTER ROD LENGTH	:	108.0	MM
FILTER CIRCUMFERENCE	:	24.45	MM (LASER)
NUMBER UP	:	4	
PLUG LENGTH	:	27.0	MM
ROD R.T.D.	:	15.80	IN. H2O (TOTAL ENCAP)
PLUG R.T.D.	:	3.95	IN. H2O
PLASTICIZER	:	ML 84	05-859-A
APPLICATION PERCENT	:	8.66	% OF DRY WEIGHT
APPLICATION WEIGHT	:	5.91	GRAMS / 100 RODS
FILTER TOW	:	FT-107 #10(EASTMAN)	05-107-E
	:	FT-107 #10(CELANESE)	05-107-C
DENIER PER FILAMENT	:	3.0	
TOTAL DENIER	:	35,000	
CROSS SECTION	:	# 10	
PLUG WRAP	:	26.25MM X 4500M DEXTER 4500	06-276-A
ANCHOR ADHESIVE	:	UPACO 6732-0	PVA 61-425-A
GLUE APP. FOR ANCH. ADH:	SINGLE GLUE LINE		
LAP ADHESIVE	:	FULLER HM 8229CH	61-428-A
DRY WEIGHT	:	68.30	GRAMS / 100 RODS
DRY WEIGHT W/ GLUE	:	68.54	GRAMS / 100 RODS
WET WEIGHT W/ GLUE	:	74.45	GRAMS / 100 RODS

REASON FOR CHANGE : TOW ITEM CHANGED FROM 2.5/25,000; PM CODE 05-952-E  
: TO FT-107 3.0/35,000; PM CODE 05-107-E/C. TARGET  
: WEIGHTS INCREASED. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 3/22/90  
APPROVED BY: 

PRINTING DATE : 3/22/90  
PRINTING TIME : 16:46:47

SUPERCEDES SPECIFICATION DATED: 3/23/90

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